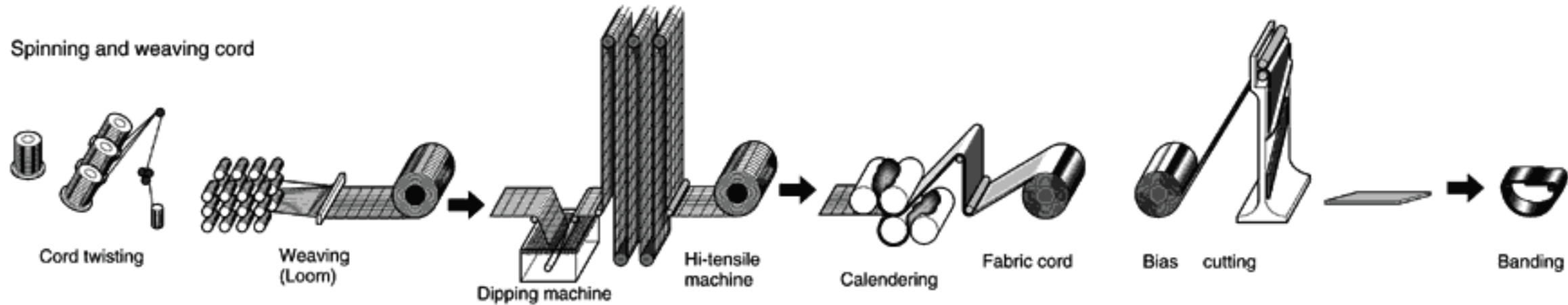


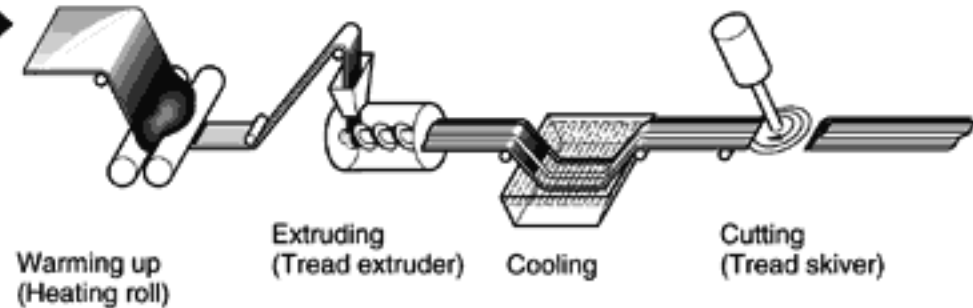
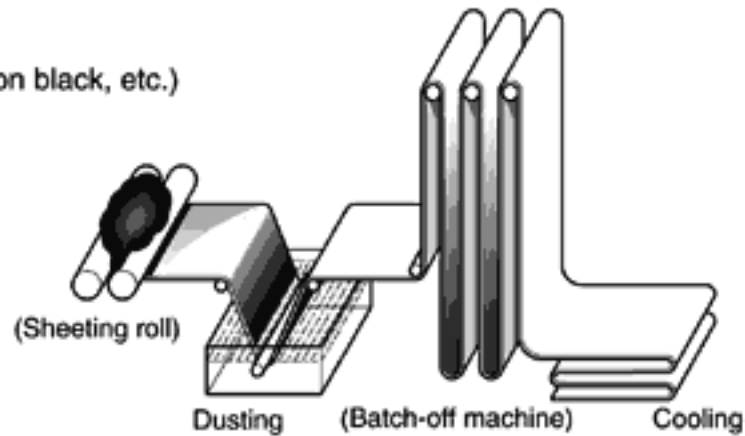
Spinning and weaving cord



Compounding
(Raw rubber, carbon black, etc.)



Mixing
(Banbury mixer)



Warming up
(Heating roll)

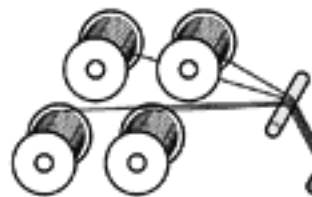
Extruding
(Tread extruder)

Cooling

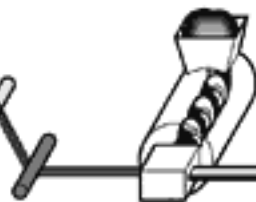
Cutting
(Tread skiver)



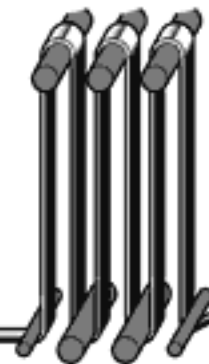
Bead wire



Bundling



Coating
(Bead insulator)



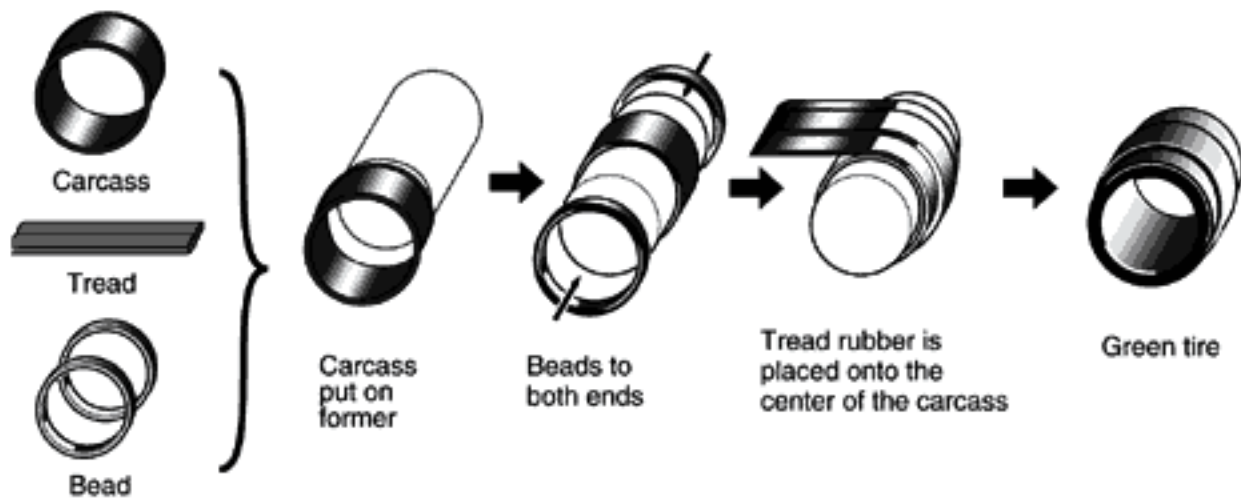
Reserve supply
(Festoon)



Forming
(Bead former)



Bead





Green tire



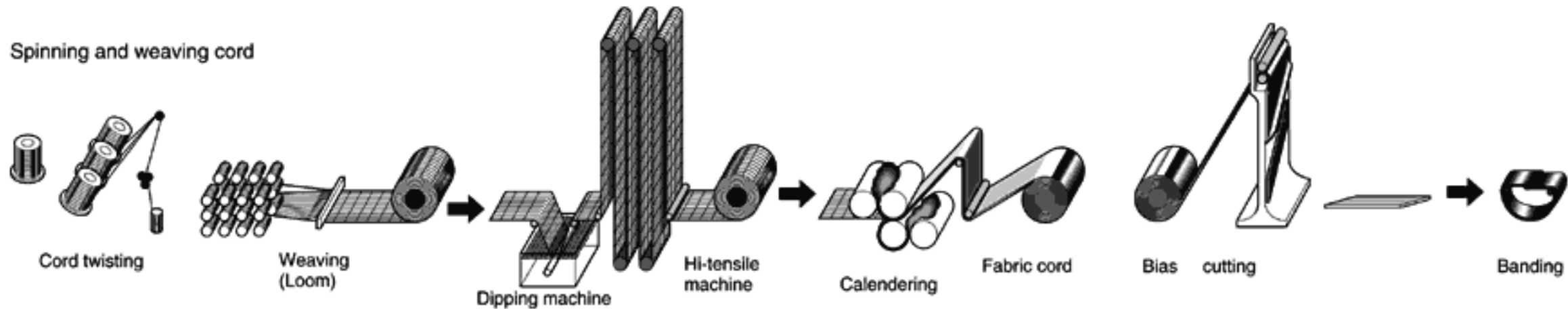
Vulcanizing



Finishing
and
Inspecting



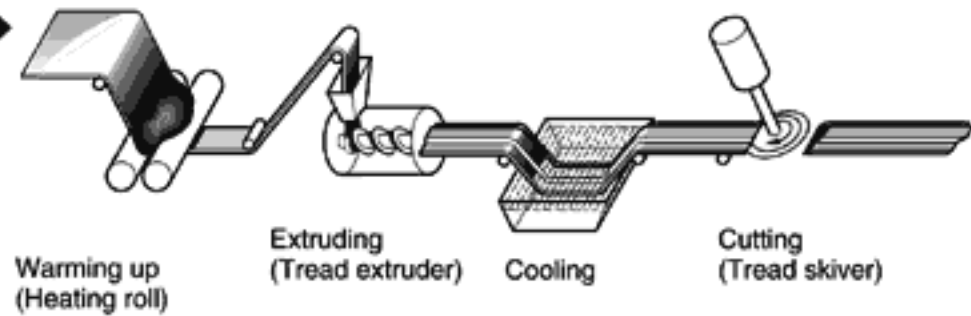
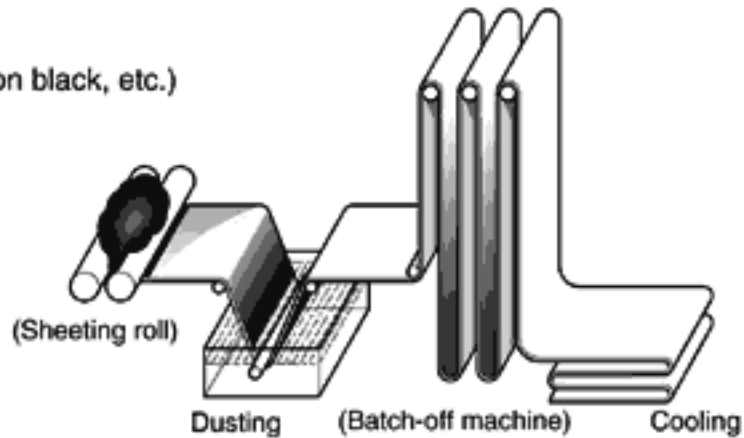
Spinning and weaving cord



Compounding
(Raw rubber, carbon black, etc.)

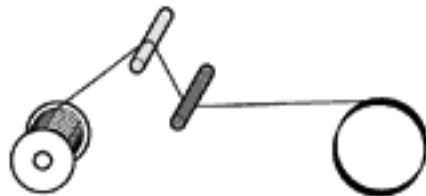


Mixing
(Banbury mixer)





Bead wire



Forming



Covering



Bead



Green tire



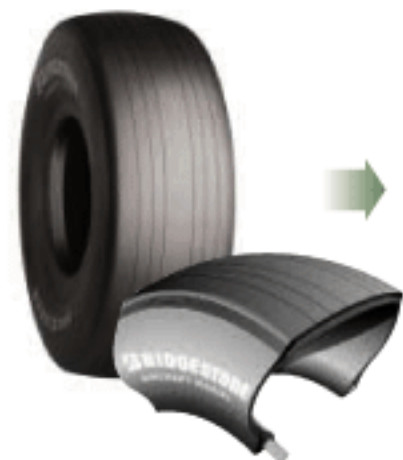
Vulcanizing



Finishing
and
Inspecting



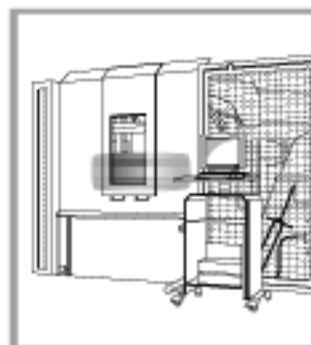
Worn Tire



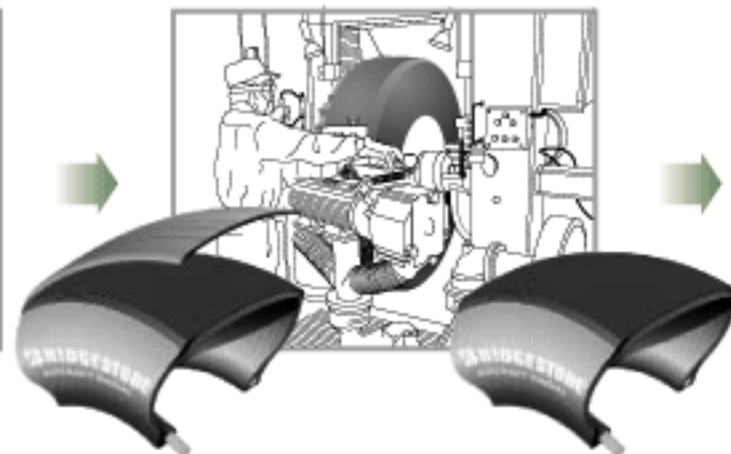
Receiving Inspection



NDI



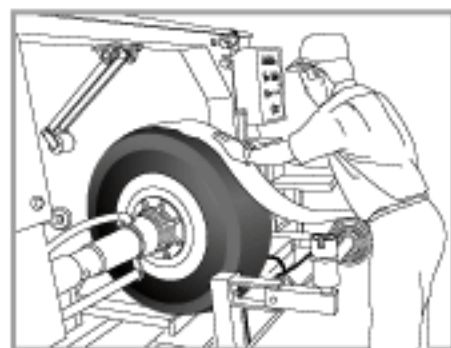
Buffing



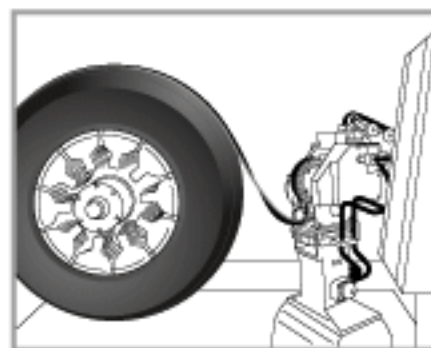
Inspection after Buffing



Fabric Building



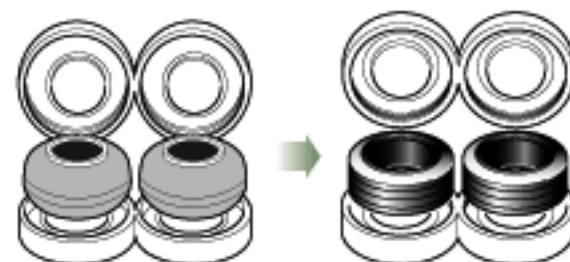
Tread Building



Green Tire



Vulcanizing



Final Inspection



NDI

